

# **NOTICE OF MEETING**

**OPEN TO THE PUBLIC**

## **INDIANA INTELLIGENCE FUSION CENTER EXECUTIVE COMMITTEE PUBLIC SESSION MEETING**

**DATE: WEDNESDAY, February 5, 2014**

**TIME: 1:00 PM – 2:00 PM EDT**

**PLACE: INDIANA GOVERNMENT CENTER SOUTH**

**302 W. WASHINGTON STREET  
INDIANAPOLIS, IN 46204**

**CONFERENCE ROOM 4 & 5**